

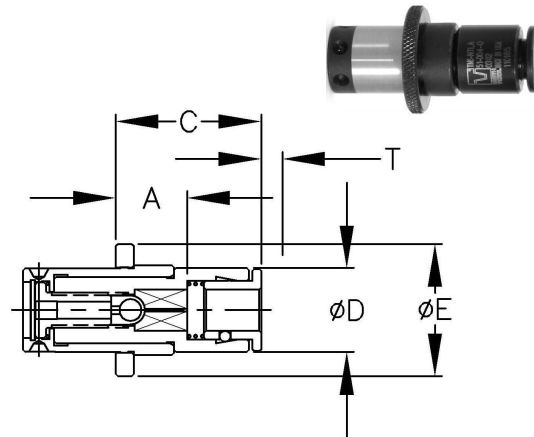
## TAP ADAPTERS



### NTLA-ANSI Solid Direct Drive Tap Adapter Coolant Thru Adjustable Length

#### Features, Application, Ordering:

- ⇒ Compatible with Bilz, Collis, Universal, Lyndex and many other tap holders.
- ⇒ Coolant Thru—Note: Due to the fit between Tap Shanks and the adapter, some leakage may occur.
- ⇒ Specials Available Upon Request.
- ⇒ When ordering the NTLA with TMS-extension, give the number of the extension required; example: (Adapter) 52-009-0 with (TMS Extension) 401-000.



| PART NUMBER | ADAPTER SIZE | TAP SIZE    | SHANK DIA | SHANK DIA MM | SQUARE | SQUARE MM | A    | C    | T ADJUST-MENT | D    | E    |
|-------------|--------------|-------------|-----------|--------------|--------|-----------|------|------|---------------|------|------|
| 50-106-0*   | 0            | 0-6         | .141      | 3.58         | .110   | 2.79      | .61  | 1.22 | .32           | .49  | .86  |
| 50-108-0*   |              | 8           | .168      | 4.27         | .130   | 3.33      |      |      |               |      |      |
| 50-110-0*   |              | 10          | .194      | 4.93         | .150   | 3.86      |      |      |               |      |      |
| 50-112-0*   |              | 12          | .220      | 5.59         | .170   | 4.19      |      |      |               |      |      |
| 50-004-0    |              | 1/4         | .255      | 6.48         | .190   | 4.85      |      |      |               |      |      |
| 51-106-0*   | 1            | 0-6         | .141      | 3.58         | .110   | 2.79      | .71  | 1.39 | .39           | .75  | 1.18 |
| 51-108-0    |              | 8           | .168      | 4.27         | .130   | 3.33      |      |      |               |      |      |
| 51-110-0    |              | 10          | .194      | 4.93         | .150   | 3.86      |      |      |               |      |      |
| 51-112-0*   |              | 12          | .220      | 5.59         | .170   | 4.19      |      |      |               |      |      |
| 51-004-0    |              | 1/4         | .255      | 6.48         | .190   | 4.85      |      |      |               |      |      |
| 51-005-0    |              | 5/16        | .318      | 8.08         | .240   | 6.05      | .63  | 1.40 |               |      |      |
| 51-006-0    |              | 3/8         | .381      | 9.68         | .290   | 7.26      |      |      |               |      |      |
| 51-007-0    |              | 7/16        | .323      | 8.20         | .240   | 6.15      |      |      |               |      |      |
| 51-008-0    |              | 1/2         | .367      | 9.32         | .280   | 6.99      |      |      |               |      |      |
| 51-009-0    |              | 9/16        | .429      | 10.90        | .320   | 8.18      |      | 1.65 |               |      |      |
| 51-202-0    |              | 1/8 RS PIPE | .438      | 11.13        | .330   | 8.33      | .54  |      |               |      |      |
| 52-106-0**  | 2            | 0-6         | .141      | 3.58         | .110   | 2.79      | .46  | 1.08 | .39           | 1.18 | 1.88 |
| 52-108-0**  |              | 8           | .168      | 4.27         | .130   | 3.33      |      |      |               |      |      |
| 52-110-0**  |              | 10          | .194      | 4.93         | .150   | 3.86      |      |      |               |      |      |
| 52-112-0**  |              | 12          | .220      | 5.59         | .170   | 4.19      |      |      |               |      |      |
| 52-004-0*   |              | 1/4         | .255      | 6.48         | .190   | 4.85      |      |      |               |      |      |
| 52-005-0*   |              | 5/16        | .318      | 8.08         | .240   | 6.05      | .38  | 1.09 |               |      |      |
| 52-006-0*   |              | 3/8         | .381      | 9.68         | .290   | 7.26      |      |      |               |      |      |
| 52-007-0*   |              | 7/16        | .323      | 8.20         | .240   | 6.15      |      |      |               |      |      |
| 52-008-0*   |              | 1/2         | .367      | 9.32         | .280   | 6.99      |      |      |               |      |      |
| 52-009-0*   |              | 9/16        | .429      | 10.90        | .320   | 8.18      |      |      |               |      |      |
| 52-010-0    |              | 5/8         | .480      | 12.19        | .360   | 9.14      | 1.15 |      |               |      |      |
| 52-011-0    |              | 11/16       | .542      | 13.77        | .410   | 10.31     |      |      |               |      |      |
| 52-012-0    |              | 3/4         | .590      | 14.99        | .440   | 11.23     |      |      |               |      |      |
| 52-013-0    |              | 13/16       | .652      | 16.56        | .490   | 12.42     |      |      |               |      |      |
| 52-014-0    |              | 7/8         | .697      | 17.70        | .520   | 13.28     |      |      |               |      |      |
| 52-202-0*   |              | 1/8 RS PIPE | .438      | 11.13        | .330   | 8.33      | 1.54 | 2.31 |               |      |      |
| 52-204-0    |              | 1/4 PIPE    | .563      | 14.30        | .420   | 10.69     | 1.49 | 2.34 |               |      |      |
| 52-206-0    |              | 3/8 PIPE    | .700      | 17.78        | .530   | 13.49     |      |      |               |      |      |
| 52-208-0    |              | 1/2 PIPE    | .688      | 17.48        | .520   | 13.08     |      |      |               |      |      |

\*\*Recommended for rigid or holders set to light compensation.